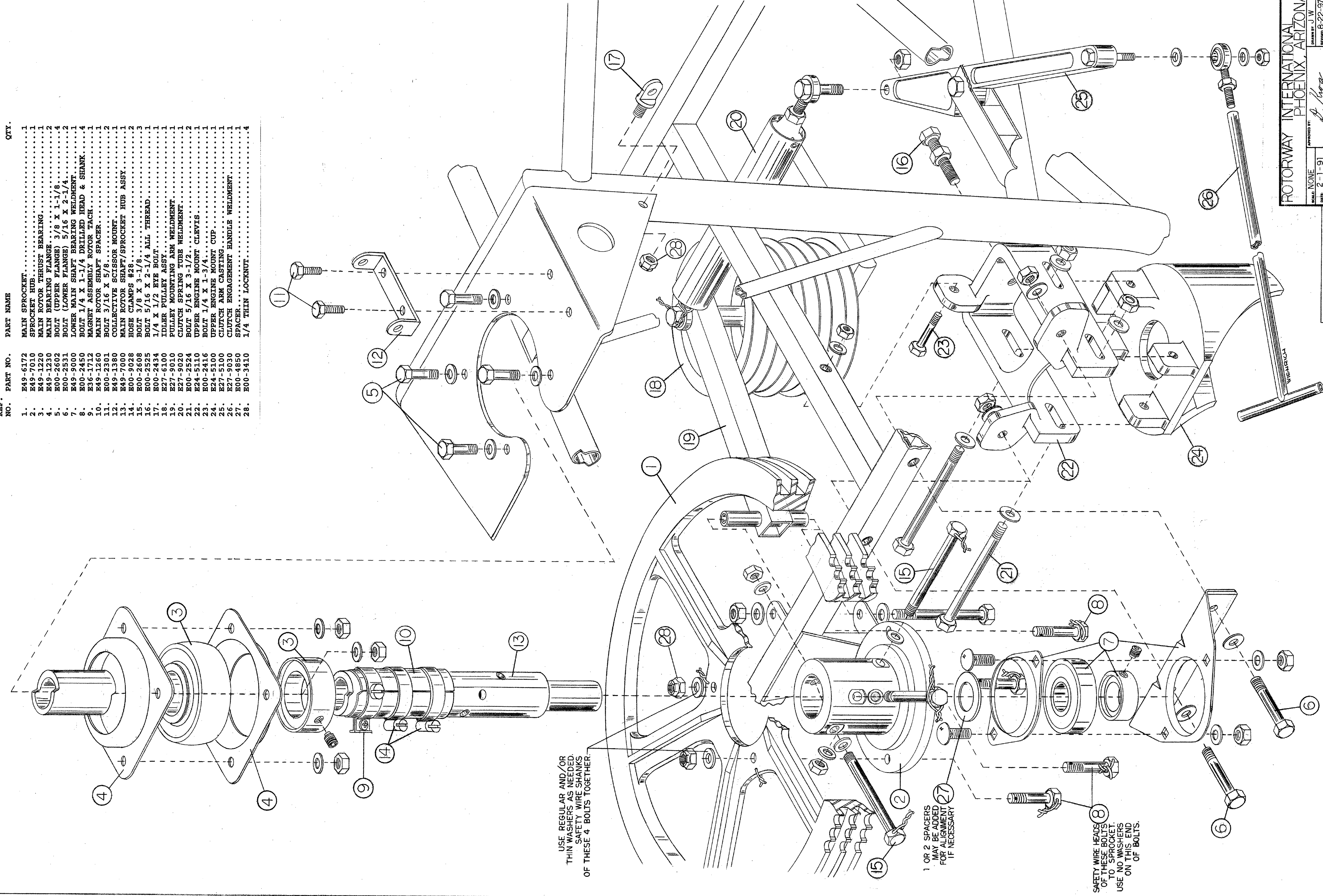


REF. NO.	PART NO.	PART NAME	QTY.
1.	E49-6172	MAIN SPROCKET.....	1
2.	E49-7010	SPROCKET HUB.....	1
3.	E49-1220	MAIN ROTOR THRUST BEARING.....	1
4.	E49-1230	MAIN BEARING FLANGE.....	2
5.	E00-2602	BOLT (UPPER FLANGE) 3/8 X 1-1/8.....	2
6.	E00-2531	BOLT (LOWER FLANGE) 5/16 X 2-1/4.....	4
7.	E49-9000	LOWER MAIN SHAFT BEARING WELDMENT.....	1
8.	E00-2450	BOLT 1/4 X 1-1/4 DRILLED HEAD & SHANK.....	4
9.	E36-1712	MAGNET ASSEMBLY ROTOR TACH.....	1
10.	E49-1260	MAIN ROTOR SHAFT SPACER.....	1
11.	E00-2301	BOLT 3/16 X 5/8.....	2
12.	E49-1380	COLLECTIVE SCISSOR MOUNT.....	1
13.	E49-7000	MAIN ROTOR SHAFT/SPROCKET HUB ASSY.....	1
14.	E00-9028	HOSE CLAMPS #28.....	2
15.	E00-2608	BOLT 3/8 X 3-1/8.....	3
16.	E00-2525	BOLT 5/16 X 2-1/4 ALL THREAD.....	1
17.	E00-2434	1/4 X 1/2 EYE BOLT.....	1
18.	E27-6100	IDLER PULLEY ASSY.....	1
19.	E27-9010	PULLEY MOUNTING ARM WELDMENT.....	1
20.	E27-9020	CLUTCH SPRING TUBE WELDMENT.....	1
21.	E00-2524	BOLT 5/16 X 3-1/2.....	2
22.	E24-5110	UPPER ENGINE MOUNT CLEVIS.....	1
23.	E00-2416	BOLT 1/4 X 1-3/4.....	1
24.	E24-5100	UPPER ENGINE MOUNT CUP.....	1
25.	E27-5100	CLUTCH ARM CASTING.....	1
26.	E27-9030	CLUTCH ENGAGEMENT HANDLE WELDMENT.....	1
27.	E00-4850	SPACER.....	1
28.	E00-3410	1/4 THIN LOCKNUT.....	4



USE REGULAR AND/OR THIN WASHERS AS NEEDED. SAFETY WIRE SHANKS OF THESE 4 BOLTS TOGETHER.

1 OR 2 SPACERS MAY BE ADDED FOR ALIGNMENT IF NECESSARY

SAFETY WIRE HEADS OF THESE BOLTS TO SPROCKET. NO WASHERS USE ON THIS END OF BOLTS.

ROTORWAY INTERNATIONAL  
 PHOENIX, ARIZONA  
 DRAWN BY J. W.  
 SCALE NONE  
 DATE 2-1-91  
 REVISED 8-22-97  
 ELASTOMERIC MAIN SHAFT ENGINE  
 CLUTCH, UPPER ENGINE MOUNT  
 E49-2001-4

8-22-97 REVISION 4: UPDATED PART #S  
 10-12-94 REVISION 3: ADD EYE BOLT (17)  
 9-11-92 REVISION 2: SAFETY WIRE (8)  
 3-6-92 REVISION 1: ADD SPACER (2)